



IMASCO Custom Colours Mixing Instructions

Prepared from the IMASCO Colours datasheet for job-site reference

Product scope. IMASCO Custom Colours are dry powder pigments intended for use with IMASCO Premix, Premix 1000, Artisan Premix, fogcoats, and code-compliant or engineered Portland cement mixtures using IMASCO stucco sands and equivalent binders/additives.

Packaging. Colours are sold by volume in cases of 12.

Colour Mix Instructions

Important: The intensity of the final colour will vary with the texture selected. Job-site mixing must follow the instructions on the package and the relevant Imasco data sheets.

| Shade | IMASCO Dry Custom Colour | IMASCO Finish Coat Stucco |
|-------|--------------------------|---------------------------|
| Dark | 1 jar | 1 bag |
| Light | 1 jar | 6 bags |

Maximum addition: 1 jar of IMASCO Custom Colours per bag of IMASCO Premix (equivalent to 6 jars in a 6-bag mix).

Preparation

Before application, inspect the substrate to confirm it has been constructed according to local building code standards. Substrates must be structurally sound and free of loose materials, oil, mildew, and other deleterious materials that could interfere with bond strength.

Mixing & Application

Follow the instructions for the product being pigmented.

Hints for Improving Colour Consistency

- Before applying IMASCO Premix Finish Coat Stucco, make sure the substrate is clean, free of deleterious materials, and dampened with clean water if required to provide even suction.
- For uniform texture and colour, measure all ingredients accurately, including water, and proportion successive batches the same way.
- When using a coloured mix, adding water during floating or trowelling can disturb the colour. Plan working areas so they can be completed without retempering with water.
- IMASCO Premix Finish Coat Stucco remains in a separable state until fully set. Additional water or extensive trowelling can cause segregation of ingredients and result in uneven texture or colour distortion.
- To reduce colour variations with spray applications, a skim coat with a steel trowel is recommended so the basecoat is fully covered and does not show through the texture.
- For large projects, purchase the same colour batch number for the complete job to minimize potential colour variation between batches.

Storage and Safety

Store in a dry, cool area protected from weather and physical damage.

Custom Colours can irritate the eyes and skin. Avoid contact with eyes and prolonged skin contact. Wear eye protection and a non-toxic particle mask. Refer to the SDS for additional safety information.