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SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME Imasco Custom Colour/ Artisan Colour

PRODUCT USE Pigments for integrally colouring cement plaster

COMPANY Imasco Minerals, Inc.

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SECTION 2 HAZARD IDENTIFICATION

GHS-US CLASSIFICATION Skin Irrit. 2

Eye Irrit. 2A STOT SE 3 Carc. 1A

GHS-US LABELLING

Hazard Pictogram





Signal Word Warning

Hazard Statements H315 – Causes skin irritation

H319 – Causes serious eye irritation H335 – May cause respiratory irritation

H350 – May cause cancer

Precautionary P201 – Obtain special instructions before use

Statements P202 – Do not handle until all safety precautions have been read and

understood

P261 – Avoid breathing dust

P264 – Wash thoroughly after handling

P271 – Use only outdoors or in a well-ventilated area

P280 – Wear protective gloves, protective clothing, eye protection

P302+P352 - If on skin: wash with plenty of water



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P304+P340 – If inhaled: if breathing is difficult, remove victim to fresh air and keep comfortable for breathing

P305+P351+P338 – If in eyes: rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. P308+P313 – If exposed or concerned, get medical advice/ attention

P312 – Can a poison centre/ doctor if you feel unwell

P332+P313 – If skin irritation occurs, get medical advice/ attention P337+P313 – If eye irritation persists, get medical advice/ attention

P362 – Take off contaminated clothing and wash before reuse

P403+P233 – Store in well-ventilated place. Keep container tightly closed P501 – Dispose of contents/ container in accordance with local/ regional/ national/ international regulations

Hazards not otherwise classified None known

Unknown Acute Toxicity

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Not applicable

Chemical Name	CAS	CONCENTRATION (%w/w)
Black Iron Oxide	1317-61-9	20 – 80
Red Iron Oxide	1309-37-1	20 – 80
Yellow Iron Oxide	51274-00-1	20 – 80
Calcium Carbonate	1317-65-3	20 – 80
Titanium Dioxide	13463-67-7	0 – 10
Crystalline Silica, quartz	14808-60-7	0.1 – 1.0

Composition ranges shown to indicate differences based on colour and inter-batch variability

SECTION 4 FIRST AID MEASURES

GENERAL ADVICE If in doubt, or if symptoms persist, seek medical attention.

EYE CONTACT Hold eyelids apart and flush eyes with a steady, gentle

stream of water for at least 15 minutes. Do not rub eyes.

Check for and remove contact lenses.

SKIN CONTACT Wash skin with mild soap and water for several minutes.



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INGESTION Dilute by drinking larger amounts of water. Give at least

two glasses of water to drink. Never give anything by

mouth to an unconscious person.

INHALATION Move person to fresh air. Check for clear airway, breathing

and pulse. Provide cardiopulmonary resuscitation (CPR) to

anyone without a pulse or respiration.

SECTION 5 FIREFIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA Product is non-flammable and non-combustible.

Use extinguishing media suitable for the surrounding fire: water spray, carbon dioxide

(CO2), dry chemical, alcohol foam.

UNSUITABLE EXTINGUISHING MEDIA None

SPECIAL EXPOSURE HAZARDS None

SPECIAL PROTECTIVE EQUIPMENT FOR

FIREFIGHTERS

Firefighters should wear protective clothing and use equipment that is suitable for the materials

involved in the surrounding fire.

SECTION 6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONSWear suitable personal protective equipment (as per

Section 8)

POTENTIAL ENVIRONMENTAL EFFECTS Keep out of drains, sewers, ditches and waterways.

Minimize use of water to prevent environmental

contamination.

CLEANUP METHODS Handle as a nuisance dust and use respiratory protection

if dust becomes airborne. Shovel or scoop up spills. Dispose of in accordance with municipal, state/

provincial and federal regulations.



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SECTION 7 HANDLING AND STORAGE

HANDLING Do not get in eyes. Avoid contact with skin. Avoid dust generation.

Provide appropriate ventilation where dust is formed. In case of insufficient ventilation, wear suitable respiratory PPE. Wash hands

thoroughly after handling.

STORAGE Store in a cool, dry area, out of direct sunlight. Protect containers

from weather and other damage.

SECTION 8 EXPOSURE CONTROLS/ PERSONAL PROTECTION

EXPOSURE GUIDELINES

Engineering Controls Use mechanical ventilation (dilution and exhaust) to control

exposure.

Nuisance Particles/ Nuisance Dust ACGIH: 10 mg/ m³ (total dust), 3 mg/ m³ (respirable fraction)

OSHA PEL: 15 mg/ m³ (total dust), 5 mg/ m³ (respirable

fraction).

PERSONAL PROTECTIVE EQUIPMENT

Eye Protection Use chemical splash goggles (ANSI 287.1 or equivalent).

Skin and Body ProtectionUse suitable working clothes, gloves and footwear,

considering conditions and exposure.

Hand Protection Use neoprene or rubber gloves.

Respiratory Protection In case of exposure to high levels of airborne dust, wear a

respirator EN 149, P2 half mask. Use NIOSH/ MSHA

approved respiratory protection equipment when airborne

exposure exceeds established guidelines.

Hygiene Measures Wash thoroughly after handling. Have eye-washing stations

immediately available.

CONTROL PARAMETERS

Limestone (1317-65-3)

OSHA - TWA	15 mg/ m³ (total dust)
	5 mg/ m³ (respirable fraction)
Canada - Alberta - OEL - TWA	10 mg/ m ³
Canada - British Columbia - OELs - STELs	20 mg/ m ³



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Titanium Dioxide (13463-67-7)

OSHA - TWA	15 mg/ m³ (total dust)
ACGIH – TWA	10 mg/ m ³

Iron Oxide (1317-61-9, 1309-37-1, 51274-00-1)

OSHA - TWA	10 mg/ m³ (total dust)
	5 mg/ m³ (respirable fraction)
ACGIH – TWA	10 mg/ m3 (total dust)
	5 mg/ m3 (respirable fraction)

Crystalline Silica (14808-60-7)

OSHA - TWA	$(10 \text{ mg/ m}^3)/(\% \text{SiO}_2 + 2) \text{ (respirable)}$
	$(30 \text{ mg/ m}^3)/(\% \text{SiO}_2 + 2) \text{ (total dust)}$
NIOSH - TWAs	0.05 mg/ m^3
NIOSH - Potential Occupational Carcinogens	Potential occupational carcinogen
Canada - Alberta - OEL - TWA	0.025 mg/ m ³ TWA (respirable particulate)
Canada - British Columbia - OEL - Designated	ACGIH Category A2 - Suspected Human Carcinogen
Substances	IARC Category 1 - Human Carcinogen
Canada - Manitoba - OEL - TWA	0.025 mg/ m ³ TWA (respirable fraction)
Canada - Nova Scotia - OEL - TWA	0.025 mg/ m ³ TWA (respirable fraction)
Canada – Prince Edward Island - OEL - TWA	0.025 mg/ m ³ TWA (respirable fraction)
Mexico OEL Data - TWA	0.1 mg/ m ³ TWA (respirable fraction)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE Colour combinations of black, red, yellow and white

PHYSICAL STATE Solid, powder

ODOUR None

ODOUR THRESHOLD No information available

pH No information available

MELTING POINT No information available

FREEZING POINT No information available



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FLASH POINT No information available

EVAPORATION RATENo information available

FLAMMABILITY No information available

VAPOUR PRESSURE Not applicable

VAPOUR DENSITY Not applicable

WATER SOLUBILITY Slight

PARTITION COEFFICIENT (n-octanol/ water) No information available

DECOMPOSITION TEMPERATURENo information available

OXIDIZING PROPERTIES No information available

SECTION 10 STABILITY AND REACTIVITY

STABILITY Stable under normal storage and use conditions

INCOMPATIBLE CONDITIONSTemperatures exceeding 55 °C

INCOMPATIBLE MATERIALSSubstances subject to catalytic decomposition

caused by dust such as peroxides. Further avoid contact with aluminum dust, calcium hypochlorite,

hydrazine, ethylene oxide, caesium carbide.

HAZARDOUS DECOMPOSITION PRODUCTS

None known

SECTION 11 TOXICOLOGICAL INFORMATION

NON-CLASSIFIED HAZARDS

Chronic ToxicityNo information available.SensitizationNo information available.Eye IrritationMay cause slight irritation.

Skin Irritation Substance may cause slight skin irritation.

Inhalation Frequent inhalation of dust over a long period of time

increases the risk of developing lung diseases.



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SECTION 12 ECOLOGICAL INFORMATION

POTENTIAL ENVIRONMENTAL EFFECTS

Not considered to be harmful to the environment

ECOTOXICITY Not expected to be toxic to aquatic life

PERSISTENCE/ DEGRADABILITY Non-degradable

BIOACCUMULATIVE POTENTIAL Unlikely to be significant because of the low water-

solubility of this product.

MOBILITY Low solubility in water

OTHER ADVERSE EFFECTS None known

SECTION 13 DISPOSAL CONSIDERATIONS

WASTE TREATMENT OPTIONSDispose of in accordance with local, state/ provincial

and national regulations

SECTION 14 TRANSPORT INFORMATION

UN-NO. None

DOT Not regulated

TDG Not regulated

IMDG/ IMO Not regulated

ICAO Not regulated

IATA Not regulated

RID/ ADR Not regulated

SECTION 15 REGULATORY INFORMATION

DSL All components of this product are on the Canadian DSL list.

TSCA No.: All constituents are listed in the TSCA inventory.



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USA

EPA

SARA Title III, Sections 301, 304, 311, 312, 313; CERCLA RQ: This product is not subject to these referenced SARA and CERCLA regulations.

Clean Water Act: The components of this product are not regulated under any of the following sections of the Clean Water Act (Section 307 Priority Pollutants or Section 311 Hazardous Substances). It would be regulated under Section 304 Water Quality Criteria Substances for suspended solids.

Clean Air Act: The components of this product are not regulated under any of the following sections [Section 112 Hazardous Air Pollutants, Section 112 Statutory Air Pollutants, Section 112 High-Risk Pollutants, Section 112(r) Accidental Release Prevention Substances or Section 602 Ozone Depleting Substances]. As a powder product, it is regulated under Section 109 Criteria Pollutant particulates.

States Right-to-Know (RTK)

California Proposition 65: This product is not known to contain a chemical at a level that is expected to pose significant risk under anticipated use conditions.

Canada

WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

SECTION 16 OTHER INFORMATION

TRAINING ADVICE

Personnel handling the substance(s) named in this SDS should be skilled and trained in areas associated with the key points indicated herein.

Personnel should have training and access to appropriate PPE for handling this product.

Personnel handling the substance(s) named in this SDS are responsible for ensuring that appropriate precautions are taken and for satisfying themselves that the data is suitable and



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sufficient for the intended purpose of the substance(s).

If additional information is needed, please contact the supplier or an OHS expert.

PREPARED BY: Technical Department, Imasco Minerals Inc.

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END OF DATA SHEET